<b>Work Order ID 76225</b> November-07-11 2:39:12 PM				*76225*								Page 1
Revision ID:	D3217-1 Cable 66.5"		,	Accept	*N900	040	100	)*	Setup	Start Stop	*N *N	S1* S2*
Start Date: Required Date:	07/11/2011 21/11/2011	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item 1 Customer:	ID:						
Approvals:		ın: M.C.J	Date: \\ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Tooling: _ SPC (Y/N):		ate:			Run	Start Stop		R1* R2*
Sequence ID/ Work Center ID	)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr										
D3217	Rev	С										
*100 *100* Purchasing Purchasing		PURCHASING  Memo  Issue P/O: Z  Supplier: De	15 4/3 for P/N: 173 ancoCertificate of Conformit	0.00  0.00  -VTT-4-66.5 Cable Pos y is required  COMM	sible voial fi	uck is prod	ns.			l'	11-11	-09 (4)
*110 *110* Packaging Packaging		Receive & Inspect for Da  Memo Ensure certi	amage & Mat'l Certs ficate of conformity is attach	0.00		ŕ			(		) (/ <del>-) [</del> ]	G (Y
120 *120* QC		QC6- Inspect dimensions	s to drawing	0.00				w//	1	<u>//                                   </u>	1/ •	29 (

Quality Control

Dart Ae W/O:			WC	ORK ORDER CHANGES	<u> </u>			
DATE	STEP	PR	OCEDURE CHA	****	Ву	Date C	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No								
1 411 140	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:_	Date: _	
				gory:				
NCR:		olution:	Dispositio		QA: N/C C	losed:		
NCR:	Resc	olution:	Disposition	n:	QA: N/C C CE (NCF	losed: R)	Date: _	
		olution:	Disposition	n:ER NON-CONFORMAN	QA: N/C C CE (NCF	R) Verificati	Date: _	
NCR:	Resc	Description of NC	Disposition WORK ORDI	ER NON-CONFORMAN  Corrective Action Section I  Action Description	QA: N/C C CE (NCF 3	R) Verificati	Date: _	Approval
NCR:	Resc	Description of NC	Disposition WORK ORDI	ER NON-CONFORMAN  Corrective Action Section I  Action Description	QA: N/C C CE (NCF 3	R) Verificati	Date: _	Approval
NCR:	Resc	Description of NC	Disposition WORK ORDI	ER NON-CONFORMAN  Corrective Action Section I  Action Description	QA: N/C C CE (NCF 3	R) Verificati	Date: _	Approval
NCR:	Resc	Description of NC	Disposition WORK ORDI	ER NON-CONFORMAN  Corrective Action Section I  Action Description	QA: N/C C CE (NCF 3	R) Verificati	Date: _	Approval

NOTE: Date & initial all entries

<b>Work Order ID 76225</b> November-07-11 2:39:12 PM				*762	725*					Page 2
Item ID: Revision ID: Item Name:	D3217-1  Cable 66.5"			Accept	*N900	<b>04</b> 0	100	)* ፡	Setup Star Stop	14.71
Start Date: Required Date Reference:	07/11/2011	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item I Customer:	D:				IV.57
Approvals:	Process Pla	an:	Date:	Tooling:	Da	ate:	_	F	Run Star	"NR1"
	QC:		Date:	SPC (Y/N):	Da	ate:			Stop	*NR2*
Sequence ID/ Work Center	ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp
130		Identify as per dwg & St	ock Location: 223	0.00					11	<u>-//</u>
*130* Packaging Packaging		Memo		0.00					11/11/3	30_F
										. 1 1
*140		QC21- Final Inspection -	Work Order Release	0.00					V	1/12/14
QC Ouality Control		Memo		0.00						

M(1.11.30

Dart Ae	rospace	e Ltd						- 1
W/O:	•		V	VORK ORDER CHANGE	S			
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	_ Fault Ca	tegory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	_ Disposit	ion:	QA: N/C CI	osed:	Date: _	
NCR:		W	ORK OR	DER NON-CONFORMAI	NCE (NCF	R)		
DATE	OTED	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC Inspector
		·						
								ļ

NOTE: Date & initial all entries

**Ricklist Print** 

November-07-11 2:39:16 PM

Work Order ID: 76225

\*76225\*

Parent Item:

D3217-1

\*D3217-1\*

Parent Item Name: Cable 66.5"

**Start Date:** 07/11/2011

**Required Date: 21/11/2011** 

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP A04.11.18New issueKJ/JLM

IPP Rev:B 08-10-07 revc as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
173-VTT-4-66.5	5	Purchased	No			110	Each	0.0000	1	4	1		
*173-VTT	-4-66 5*	i							**	/	0/1/	129/	0

CABLE

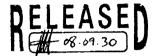
Dart Ae	rospace	Ltd						, ~
W/O:			W	ORK ORDER CHANG	ES			•
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
								·
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No <b>DQA:</b>	Date:	
	Re	solution:	Disposition: QA: N/C Closed: Date:					
NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (NCR	)		
		Description of NC		Corrective Action Section	on B	Verification	Approval	Approva
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto

NOTE: Date & initial all entries



RF RRAWN BY			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
CHEC	-	APPROVED /	DRAWING NO.	REV.			
	PH	<del>      </del>	D3217	SHEET 1 OF			
DATE			TITLE	SCAL			
08.0	09.26		CABLE	NT			
Α		04.01.27	NEW ISSUE				
В		06.04.06	TRAVEL (A)	INCORRECTLY REPRESENTED			

08.09.26 | ADD D3217-5 CABLE



	- 1.31 - 4.88 - A -	
	0.56	
7/16-20UNF-2	0.45 - 10-32UNF-2 -	
	0.56	

| C |

DART P/N	TRAVEL (A)	OVERALL LENGTH (L)	CABLE CRAFT P/N		
D3217-1	4"	66.5"	173-VTT-4-66.5		
D3217-3	4"	80.5"	173-VTT-4-80.5		
D3217-5	4"	69.5"	173-VTT-4-69.5		

SHOW RETU

ENGINi ···

UNCONTROL

SUBJECT TO AMEL 19 10 10

WITHOUT NOTE: 14

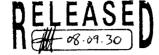
111-11-08

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			1	مسنے
	DESIG	RF	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
	CHECK	ŒD	APPROVED ,	DRAWING NO. REV. C
		PH	#	D3217 SHEET 1 OF 1
- 1	DATE	<u> </u>		TITLE SCALE
	08.0	9.26		CABLE NTS
	Α		04.01.27	NEW ISSUE
	В		06.04.06	TRAVEL (A) INCORRECTLY REPRESENTED
	С		08.09.26	ADD D3217-5 CABLE



L-	
	1.31 4.88 A
	0.56
7/16-20UNF-2	0.45 - 10-32UNF-2
	0.56

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	DART P/N	TRAVEL (A)	OVERALL LENGTH (L)	CABLE CRAFT P/N
	D3217-1	) 4"	66.5"	173-VTT-4-66.5
	D3217-3	4"	80.5"	173-VTT-4-80.5
	D3217-5	4"	69.5"	173-VTT-4-69.5



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

## **PURCHASE ORDER**

Purchase Order ID PO15413

Purchase Order Date 11/9/2011 PG Print Date 11/9/2011

Page Number 1 of 1

سدّے

Order From:

VC-DAN001

COMMERCIAL TRUCK EQUIPMENT 9475 - 192 STREET SURREY, BC V4N 3R7

CA

Contact Name

Vendor Phone

604 888 0513

Vendor Fax

604 888 1036

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

**FOB** 

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Unit of		Ship Method	Unit Price	Extended Price
1 173	3-VTT-4-66.5	CABLE	11/16/2011 Yes	4.00 ` Each	FedEx PI collect	\$57.6200	\$230.48

Special Inst:

Danco P/N 173-VTT-4-66.5

As per DWG: D3217

Rev: C

B76225

PO Total:

\$230.48





No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: 11/9/2011



INVOICE#:7170354

JOS #

Page#: 1

Date: 11/16/11 25-

711688

\* SURREY, BRITISH COLUMBIA \*

DART AEROSPACE LTD. 1270 ABERDEEN STREET DART AEROSPACE LTD. 1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

HAWKESBURY, ON K6A 1K7 613-632-5200

P.O.# po15413

PST# 787810

VIA FED 15179324-0 REP# 800 ORD TKR: BD

Ordered	Shipped	B/O Description	BIN Price	Price Ext.
4.00 EA		.00 173-VTT-4-72 PUSH PULL CABLE	57.62	230.48
		ACTUAL CABLE 173-VTT-4-66.5	, č.,	

Our name has changed to Commercial Truck Equipment Co

No returns on custom cables, electrical components,

		seals, or spe	cial orders			
					Subtotal	230.48
4360	NAATPGANA	a and a second			Freight	0.00
1911	1444344514	4,			HST	0.00
	K EGUJEMENT CO				GST	11.52
	9475 192 Street. Surrey,BC V4N 3R7	9111-41 Ave Edmonton, AB T6E 6M5	308 53rd Avenue SE	1155 MacKay Street Regina, SK S4N 4X9	Order Total	242.00
	Ph: 604-888-0513	Ph: 780-468-5151	Calgary,AB T2H 0N3 Ph: 403-253-6421	Ph: 306-721-9575	Amt Paid	0.00
	Fax: 604-888-1036	Fax: 780-468-1565	Fax: 403-253-1873	Fax: 306-721-2214	<del>-</del> -	
GST/HST #83835 2052 RT001					AMOUNT DUE	242.00
SEE REVERSE FOR CONDITIONS					TERMS: NET 30	

GST/HST #83835 2052 RT001

1.5 PCT CHARGED ON OVERDUE ACCOUNTS



## Certificate of Conformity

To; Dart Aero Space

This is to certify that the cable(s) listed on your purchase order 15413, conforms to Cablecraft manufacturing specifications as produced by Commercial Truck Equipment Co., under license from Tuthill Corp. (Cablecraft)